

## The Automotive Research Association of India

(Research Institute of the Automotive Industry with Ministry of Heavy Industries, Govt. of India)

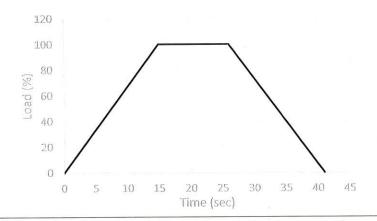
	1	AEPL'S CREW SEAT		
Report No.	SDL/3100021589(24-25)/AEPL/305(24-25) Part II		Date: 30/12/2024	
Name of the Party	Autogistic Engineering Private Limited (AEPL) No. 267/1, Podhigai, Big Melamaiyur Villam Post, Thirukalukundram Road, Chengalpattu, Kanchipuram - 603002			
REFERENCE				
Correspondence Reference:		E-mail dated – 14/08/2024		
Specifications Reference:		FMVSS 210		
TEST COMPO	NENTS			
Crew seat		3100021589/07		
Test Date		03/12/2024	03/12/2024	
	USED			

Actuator: FTL/INS/465, 466 and 1057 Load cell: FTL/INS/419, 473 and 1043

GT Controller: FTL/CO/24

## **TEST REQUIREMENTS**

- All the seat belt anchorages of the seats shall be capable of withstanding the specified loads as per clause 12.B.(1) and 12.B. (2) of FMVSS 210 standard.
- As per clause 12.B.(5) of FMVSS 210, the specified load shall be maintained for a minimum period of 10 seconds.



## **TEST PROCEDURE**

- The seat belt anchorage test was carried out on crew seat. The tractive forces were applied to the seat belt anchorages through the traction devices. Fig. 01 shows the test setup photographs of the seat.
- Specified loads were applied on seat with the help of servo hydraulic actuators.
- An additional force was applied at CG location of the seat, the load is equal to 20 times weight of seat.

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Table below shows the 100% loading condition to be applied.

Lap Load (kN)	Torso Load (kN)	Seat weight (kg)	CG load (kN)
13.35	13.35	20.5	4.03

Load vs. time was acquired for the entire Lap, Torso & CG loading. All the belt anchorages and the seat structure inspected after the test for any deformation or breakage.

## TEST RESULT AND OBSERVATIONS

Table below shows the maximum loads sustained by each anchorage.

Loads achieved	Lap Load (kN)	Torso Load (kN)	CG Load (kN)
100%	13.7	13.7	4.1
Loading Angle (°)	12.7	12.8	0

Seat achieved and sustained loads for period of 11 seconds.

Deformation of seatback has been observed in the direction of load. Fig. 02 shows after test photographs.

Fig. 03 shows the Load vs. Time plot for the Torso, Lap and CG blocks acquired during the test.

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Fig. 01 – Test setup photographs of Crew seat. (Component ID: 3100021589/07)









Fig. 02 – Post test photographs of Crew seat. (Component ID: 3100021589/07)



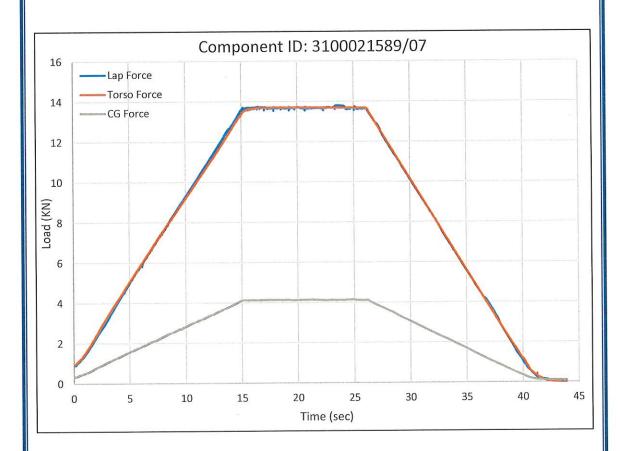


Fig. 03 – Load vs. time graph acquired during SBA test of Crew seat